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Product Data Sheet &
General Processing Conditions

Polabond® 6042-40A MD
Speciality Thermoplastic Elastomer
PC, ABS bondable
ISO 10993 tested

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.09	1.09	D 792
MECHANICAL			
Tensile Strength			
Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	800 psi	6 MPa	D 412
Tensile Elongation			
Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	550.0 %	550.0 %	D 412
Tensile Stress			
Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min)			
@ 100 %	150.0 psi	1.0 MPa	D 412
Tear Strength, Die C	110.0 pli	19.3 N/mm	D 624
Compression Set			
22 h @ 23 °C (73 °F), Method B, Type 2	20 %	20 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	75 %	75 %	D 395
Hardness			
Shore A, 10 s delay	40	40	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 90 °F	16 - 32 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	< 0.03 %	< 0.03 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.